



ROQA's poly shell is minimal yet highly functional. It combines the seat, arm, and back into one fluid form that appears simple yet has subtle complexities to cradle the body with comfort.

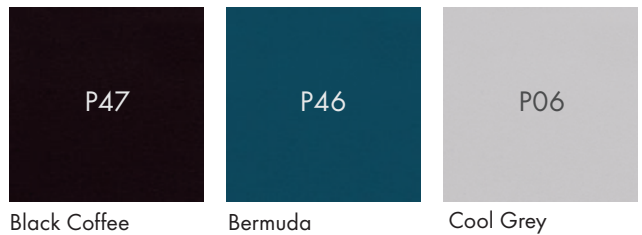
**Roqa Features**

- Polypropylene shell
- Upholstered seat option
- 15 gauge tubular steel frame
- Powder-coat finish

**Good to Know:**

- Poly Ships in 48 Hours
- Upholstered Seat Ships in 2-3 Weeks
- COM Upholstery available, contact for pricing
- ANSI/BIFMA X5.4-2012 Lounge Seating

**Roqa Polypropylene Options:**



**Dimensions:**

|        |               |
|--------|---------------|
| Width  | 23"           |
| Depth  | 29.5"         |
| Height | 27"           |
| Seat   | 17.7" x 17.7" |
| Seat H | 17"           |
| Arm H  | 25.1"         |

**Shipping Information:**

All pricing is FOB Louisville, KY

|                   |                 |
|-------------------|-----------------|
| Weight            | 35 lbs          |
| <b>LTL or UPS</b> | <b>1/carton</b> |
| Length            | 30.25"          |
| Width             | 23.25"          |
| Height            | 41.25"          |
| CF                | 16.8 CF         |

To Order:   S  L  2  8  0  0   -        -        Ex: SL2800-BC-P46  
 Model #                      Frame      Poly Color

**Roqa Frame Options:**



**Seat and Back**

Injection molded pure virgin polypropylene bucket shell. Back is angled for lumbar support. The polypropylene shell is 8.5mm thick. 1-1/4" edge surrounds the top of the shell to secure the frame. Shell is secured to steel frame with metal inserts and 4 bolts.

**Optional Upholstery**

Foam is 1/2" thick, 1.8# with a 60ILD density. Foam is attached to 1/4" plywood seat then upholstery is pulled and stapled to underneath of plywood seat. Upholstered seat has T-nuts and is secured on top of polypropylene shell and secured with screws underneath seat shell. Plywood seat is FSC certified.

**Frames**

Cantilever frame has double steel tubes. The outer frame is 12-gauge .7/8" round tubed steel and the inner leg frame is 12-gauge 3/4" round tubed steel. (2) cross braces are 12-gauge 1/2" round tubed steel and welded to legs using CO2 welding joints. Cross-braces are welded to 4" x 10 1/2" x 1/8" thick steel plates. Steel plates support shell and are secured to shell with 4 bolts that fasten into metal inserts on polypropylene shell.

**Frame Finishes**

Frames are available in semi-gloss silver & black coffee using baked on electrostatic process. Powder-coat is VOC free. (No Volatile Organic Compounds)

**Glides**

Non-marring black nylon, 1/2" H & 3/4" diameter. Glides are secured into tubed frame with ribbed retention.

**Weight Ratings**

ANSI-BIFMA up to 300 lbs.



### **Sustainability**

All Roqa products are **Indoor Air Quality Gold Certified** through Intertek. See full sustainability story at <https://www.kfistudios.com/Literature/Environmental>

### **Polypropylene**

5-10% Pre-Consumer Recycled Content.

### **Frames**

10% Pre-Consumer Recycled Content. VOC free powder-coating process.

### **Foam**

100% Recyclable. CertiPUR-US certified - no ozone depleters, no mercury, lead, formaldehyde or phthalates. Low VOC (Volatile Organic compound) emissions for indoor air quality. Contains natural oil poly.

### **Glides/Casters**

5-10% Pre-Consumer Recycled Content.

### **Hardware**

10% Pre-Consumer Recycled Content.

### **Cartons/Packaging**

20% Pre-Consumer Recycled Content.