



ROQA's poly shell is minimal yet highly functional. It combines the seat, arm, and back into one fluid form that appears simple yet has subtle complexities to cradle the body with comfort.

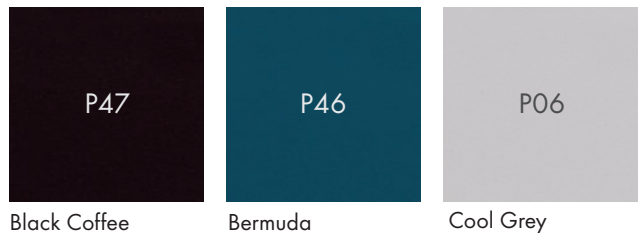
Roqa Features

- Polypropylene shell
- Upholstered seat option
- 15 gauge tubular steel frame
- Powder-coat finish
- Wood rockers

Good to Know:

- Poly Ships in 48 Hours
- Upholstered Seat Ships in 2-3 Weeks
- COM Upholstery available, contact for pricing
- ANSI/BIFMA X5.4-2012 Lounge Seating

Roqa Polypropylene Options:



Dimensions:

Width	23"
Depth	29.5"
Height	27"
Seat	17.7" x 17.7"
Seat H	17"
Arm H	25.1"

Shipping Information:

All pricing is FOB Louisville, KY

Weight	33 lbs
LTL or UPS	1/carton
Length	30.25"
Width	23.25"
Height	41.25"
CF	16.8 CF

To Order: **R K 2 8 0 0** - - - - -

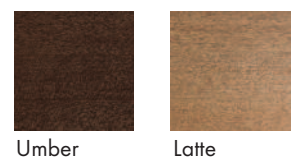
Model #	Frame	Poly Color	Rocker Stain
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Ex: RK2800-SL-P47-Umber

Roqa Frame Options:



Roqa Rocker Wood Stain:



**Seat and Back**

Injection molded pure virgin polypropylene bucket shell. Back is angled for lumbar support. The polypropylene shell is 8.5mm thick. 1-1/4" edge surrounds the top of the shell to secure the frame. Shell is secured to steel frame with metal inserts and 4 bolts.

Optional Upholstery

Foam is 1/2" thick, 1.8# with a 60ILD density. Foam is attached to 1/4" plywood seat then upholstery is pulled and stapled to underneath of plywood seat. Upholstered seat has T-nuts and is secured on top of polypropylene shell and secured with screws underneath seat shell. Plywood seat is FSC certified.

Frames

Legs form an upside down "Y" that are welded using CO₂ joints to a 12 gauge 3/4" tube which surrounds the top of the polypropylene shell. Legs have double steel tubes. The outer leg frame is 12-gauge 3/4" round tubed steel; the inner leg frame is 12-gauge 1/2" round tubed steel. Two cross braces are 12-gauge 1/2" round tubed steel and welded to legs using CO₂ welding joints. Cross-braces are welded to 4" x 10 1/2" x 1/8" thick steel plates. Steel plates support shell and are secured to shell with 4 bolts that fasten to metal inserts into plates.

Frame Finishes

Frames are available in semi-gloss silver & black coffee using baked on electrostatic process. Powder-coat is VOC free. (No Volatile Organic Compounds)

Rockers

Rocking sleds are 29.5"D x 1 1/2"W x 1 1/4"H. Beechwood sleds are secured to threaded steel tube frame with 4 bolts. Frames are stained in Umber or Latte finish.

Weight Ratings

ANSI-BIFMA up to 300 lbs.



Sustainability

All Roqa products are **Indoor Air Quality Gold Certified** through Intertek. See full sustainability story at <https://www.kfistudios.com/Literature/Environmental>

Polypropylene

5-10% Pre-Consumer Recycled Content.

Frames

10% Pre-Consumer Recycled Content. VOC free powder-coating process.

Foam

100% Recyclable. CertiPUR-US certified - no ozone depleters, no mercury, lead, formaldehyde or phthalates. Low VOC (Volatile Organic compound) emissions for indoor air quality. Contains natural oil poly.

Hardware

10% Pre-Consumer Recycled Content.

Cartons/Packaging

20% Pre-Consumer Recycled Content.